



Neoprene AD-20

TECHNICAL INFORMATION – November 2015

Chloroprene homopolymer designed for use in high strength solution adhesives requiring rapid rates of strength development.

Typical Product Properties

Physical Form	Chips
Color	White to light yellow, discolors in light
Specific Gravity at 25/4°C, ASTM D7920-66 (1979)	1.23
Solution viscosity, mPa-s (Brookfield viscometer, Model LVT with UL adaptor, speed 6 rpm or 3 rpm depending on viscosity; 5% by weight raw polymer in toluene; measured at 25°C.	
Neoprene AD20	35 – 53
Crystallization Rate	Rapid
Solubility	Soluble in aromatic hydrocarbons and mixtures with esters, ketones, aliphatic hydrocarbons, and selected chlorinated solvents.
Storage Stability	Excellent. Storage at temperatures below 21°C will retard darkening of color and gradual increase in viscosity.

* These data are presented to describe Neoprene AD and are not intended to serve as specifications.

Processing and Performance Features

Primary use is in contact adhesives that require high initial and ultimate bond strength and ability to form bonds with minimum pressure after long open assemble periods.

Neoprene AD 20 can be dissolved without milling, or can be milled before solution (for rheology control), to cover a broad range of solutions viscosity. It is soluble in solvents with various evaporation rates.

Handling Precautions

Neoprene AD 20 has no known health hazards. However, it should be handled in accordance with good industrial hygiene practices. For additional information, read Denka Performance Elastomer LLC reference “ Guide for Safety and Handling and FDA Status of Neoprene Solid Polymers”, and observed the precautions noted therein.

The information about health hazards and handling precautions for solvents and chemicals used with Neoprene AD 20 to prepare adhesives, consult the suppliers of these materials. Read and heed the product labels. The adhesives grades of Neoprene can accumulate a static charge during shipping, unloading, conveying, or pouring from the bag. To avoid hazards associated with a static electric discharge, provide adequate grounding of equipment and personnel while handling Neoprene AD 20 in the vicinity of flammable vapors or dusts. See National Fire Protection Association (NFPA) RP77 "Recommended Practice on Static Electric."

Information on European Union Dangerous Preparations Directive 1999/45/EC related to Colophony Skin Sensitization

Colophony is classified as a skin contact sensitizer under European Union Dangerous Preparations Directive 1999/45/EC effective July 30, 2002. This Directive requires labeling of products that contain colophony at levels equal to or greater than 0.1% (refer to the Directives for specific details). Solid (dry type) Neoprene adhesive grade products manufactured by Denka Performance Elastomer LLC contain about 4% colophony (CAS No. 8050-09-7). Toxicological tests have demonstrated that dry Neoprene is not a skin sensitizer. Because of this testing, dry Neoprene polymer is not subject to mandatory labeling under the above Directive despite the presence of the colophony. However, when these Neoprene adhesive grade products are dissolved in organic solvents, the colophony may still be present at concentrations up to 0.8% depending on the solids content of the solutions. In the absence of data showing the adhesive is not a skin sensitizer, the adhesive could be subject to the above EU regulation.

We recommend that manufacturers and marketers of adhesive solutions based on Denka Performance Elastomers' Neoprene (dry type) adhesive grade products determine whether the colophony level is above 0.1%. If the manufactured preparation has a colophony content of less than 0.1% it will not be subject to mandatory labeling (provided no other constituents necessitate mandatory labeling). Manufactured preparations that contain higher colophony contents will require the labeling and/or container notices described in the Directive.

Contact Denka at the following location:

Denka Performance Elastomer LLC,
One Corporate Commons, 100 West Commons Boulevard, Suite 110 New Castle, DE 19720
Telephone: +1-302-414-8565
Fax: +1-302-328-2178
E-mail: sales@denka-pe.com

The information set forth herein is furnished free of charge and is based on technical data that Denka Performance Elastomer believes to be reliable. It is intended for use by persons having technical skill, at their own discretion and risk. The handling precaution information contained herein is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Because conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any material, evaluation of any compound under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on any patents.

Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, discuss with your Denka Performance Elastomer customer service representative.

Denka Logo is a registered trademark of Denka Company Limited.

The Denka logo consists of the word "Denka" in a bold, blue, sans-serif font. The letter "D" is significantly larger than the other letters and is positioned to the left of the word "enka".